

POLFILL 204/205

(former POLYMER TILE-JOINT STUCCO IN POWDER FORM)

GENERAL CHARACTERISTICS	POLFILL 204/205 is a putty compound for joints, 1-5 mm thickness, for all types of floor and wall tiles, ceramic tiles, stones and marbles for interior and exterior surfaces.
TECHNICAL DATA	Appearance: Powder
	Colors: White, gray, brown, black, Indian red, ochre, light blue, pink, beige etc.
	Specific gravity (20°C): 1,02
	Temperature for the application and drying of the material: 5 – 30°C
	Time for the hardening of the material: 8-24 hr : partial hardening. 3 days final hardening
PREPARATION - APPLICATION	<ul style="list-style-type: none">• Good cleaning of the surface from dust, oil, grease or anything that can create adhesion problems.• Mixing 10 kg of POLFILL 204/205 with 3 kg of water. <u>ADD THE PRODUCT INTO WATER WHILE STIRRING AND NOT THE OPPOSITE.</u>• The mixed material must remain into the mixer for about 5-10 min in order to have the appropriate homogenization and then stir again.• Filling the tile-joints up to the surface with a triangular rubber spatula. The excessive quantity must be removed.• In order to prevent quick drying of the material, especially during summer, the surface must be kept wet, to avoid any cracks, caused by the sun.• When POLFILL 204/205 starts to dry, the surface can be easily cleaned with a dry sponge.
CONSUMPTION	<ul style="list-style-type: none">• Depending on the thickness and the dimension of the tile.
APPLICATION TOOLS	Triangular rubber spatula. Tools should be cleaned with WATER immediately after use.
PACKAGING	Supplied in Bags of 5kg.
STORAGE	One year in unopened containers in dry places with minimum temperature 5°C.
REMARKS	<ul style="list-style-type: none">• For increasing the mechanical and chemical properties of tile stucco, it is recommended to add 2 kg of water instead of 3kg.• The joints should be filled at least 24 hours after the application of the tiles with usage of tile glue or at least 8 days with usage of cement mortar.• The filling of joints is facilitated with the use of special plastic crosslets 1-5 mm.
CAUTION	The application must take place in well-aired places using protective gloves. Skin or eye contact must be avoided, otherwise wash carefully with soap and water. For more information consult the material safety data sheet.

The information given here is true, represents our best knowledge and is based not only on laboratory work, but also on field experience. However, because of numerous factors affecting results we offer this information without any guarantee and no patent liability is assumed. For additional information or questions, contact the technical department of POLAT S.A.

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